Daisy Petal[™]System Specifications

System Hardware

General

Weight <100 Kg

Dimensions (H x W x D) 1m x 0.8m x 0.5m Material Stainless steel

Compliance Designed and built with electrical and functional safety standards consistent with

IEC 61010, IEC 61326

Connections

Electrical Supply 6 Standard 15A AC plugs (120V, 60Hz or 230V, 50Hz)

Power Consumption >500 Watts

Gas Supply Up to 1.7 SLPM air & oxygen (90% $O_2 +6\%/-3\%$) Temperature Thermoelectric Recirculating Chiller (230 W)

Communication Serial (analog 0-24 V, 0-4 mA)

Sensors

Off-Gas Analyzer Cartridges: % CO₂(0-25 vol-% ±3 % of value); % O₂ (0-100 vol-% ±3 % of value)

Scales 1 x Bioreactor scale; measured value ±10 g

Pumps

Buffers 3 x Peristaltic pumps for independent buffer additions

(base, acid, antifoam; rates bounded by system controls)

Media Feed 2 x Peristaltic pumps for media addition (up to three sources each)

(0.035 - 1.39 mL/min)

Cell Stream 1 x Peristaltic pump for cell stream collection (0.05-2.1 mL/min)

Collection 1 x Peristaltic pump for cell-free collection (rates bounded by perfusion rates)

Single-Use Assembly

Bioreactor

Vessel Total Volume 1.7 L (3:1 H:D)
Vessel Working Volume 1 L (2:1 H:D)

Perfusion Rates 0.5-2 Vessel Volumes per Day (0.35 - 1.39 mL/min)

Material Single-use polymer shell compatible with USP 88 Class VI or USP 87, ADCF

Cell Retention Device 2 x In-vessel Sunflower Cell Retention Device (for perfusion)

Gas Vent 1 x Gas filter (0.2 micron, hydrophobic)

Mixing 2 x Marine impellers

1 x Scooped Rushton-style impeller Agitation rates from 0.6 to 2 m/s

3 Baffles

Monitoring

Dissolved Oxygen 1 x Probe (4 ppb - 25 ppm/0-300 %-sat)

pH/Temperature 1 x Probe (3 - 10 pH operating range) / (4 - 50 °C operating range)

Sampling

Cell Recovery Line Manual valve for cell recovery

Connections

Fluid Input/Output Two options available: Aseptic or MPC

Sterilization

Sterilization Method Gamma irradiation compatible



